Grass Trimmer

Operator's Manual

MODEL GT-225*i*™

WARNING ⚠ DANGER

The muffler or catalytic muffler and surrounding cover may become extremely hot.
Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.

⚠ WARNING ⚠

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

⚠ WARNING

Read rules for safe operation and instructions carefully. ECHO provides an Operator's Manual and a Safety Manual. Both must be read and understood for proper and safe operation.

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INTRODUCTION

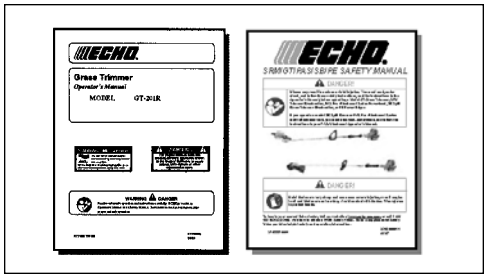
Welcome to the ECHO family. This ECHO product was designed and manufactured to provide long life and on-the-job-dependability. Read and understand this manual and the SAFETY MANUAL you found in the same package. You will find both easy to use and full of helpful operations tips and SAFETY messages.

THE OPERATOR'S MANUAL

Read and understand this manual before operation. Keep it in a safe place for future reference. It contains specifications and information for operation, starting, stopping, maintenance, storage, and assembly specific to this product.

THE SAFETY MANUAL

Read and understand this manual before operation. Keep it in a safe place for future reference. It explains possible hazards involved with the use of Grass Trimmers and Brush cutters and what measures you should take to make their use safer.



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Specifications, descriptions and illustrative material in this literature are as accurate as known at the time of publication, but are subject to change without notice. Illustrations may include optional equipment and accessories, and may not include all standard equipment.

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SAFETY

MANUAL SAFETY SYMBOLS AND IMPORTANT INFORMATION

Throughout this manual and on the product itself, you will find safety alerts and helpful, informational messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.

⚠ DANGER

The safety alert symbol accompanied by the word "DANGER" calls attention to an act or condition which WILL lead to serious personal injury or death if not avoided.

⚠ WARNING

The safety alert symbol accompanied by the word "WARNING" calls attention to an act or condition which CAN lead to serious personal injury or death if not avoided.

⚠ CAUTION

The safety alert symbol accompanied by the word "CAUTION" calls attention to an act or condition which may lead to minor or moderate personal injury if not avoided.

CIRCLE AND SLASH SYMBOL

This symbol means the specific action shown is prohibited. Ignoring these prohibitions can result in serious or fatal injury.

NOTE

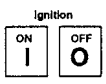
This enclosed message provides tips for use, care and maintenance of the unit.

IMPORTANT

The enclosed message provides information necessary for the protection of the unit.

INTERNATIONAL SYMBOLS

SYMBOL FORM/ SHAPE	SYMBOL DESCRIPTION/APPLICATION	SYMBOL FORM/ SHAPE	SYMBOL DESCRIPTION/APPLICATION
	READ AND UNDERSTAND OPERATOR'S MANUAL.		FUEL AND OIL MIXTURE
	WEAR EYES, EARS AND HEAD PROTECTION		ROTATING CUTTING ATTACHMENT
	HOT SURFACE		WEAR SLIP RESISTANT FOOT WEAR.
	WEAR HAND AND FOOT PROTECTION		DO NOT SMOKE NEAR FUEL.
	SAFETY/ALERT		DO NOT ALLOW FLAMES OR SPARKS NEAR FUEL.
		KEEP BYSTANDERS AND HELPERS AWAY 15 M (50 FT.).	

SYMBOL FORM/ SHAPE	SYMBOL DESCRIPTION/APPLICATION	SYMBOL FORM/ SHAPE	SYMBOL DESCRIPTION/APPLICATION
	PRIMER BULB		EMERGENCY STOP
	DO NOT EXCEED 10,000 RPM.		IGNITION ON/OFF
	BEWARE - THROWN, RICOCHET OBJECTS	H	CARBURETOR ADJUSTMENT - HIGH SPEED MIXTURE
T	CARBURETOR ADJUSTMENT - IDLE SPEED	L	CARBURETORADJUSTMENT - LOW SPEED MIXTURE
	CHOKE CONTROL "COLD START" POSITION (CHOKE CLOSED)		CHOKE CONTROL "RUN" POSITION (CHOKE OPEN)
	DO NOT USE BLADES. STRING LINE ONLY		BEWARE - THROWN, RICOCHET OBJECTS

PERSONAL CONDITION AND SAFETY EQUIPMENT

WARNING

Trimmer/Brush Cutter users risk injury to themselves and others if the trimmer/brush cutter is used improperly and or safety precautions are not followed. Proper clothing and safety gear must be worn when operating a trimmer.

Physical Condition

Your judgment and physical dexterity may not be good:

- if you are tired or sick,
- if you are taking medication,
- if you have taken alcohol or drugs.

Operate unit only if you are physically and mentally well.

Eye Protection

Wear eye protection that meets ANSI Z87.1 or CE requirements whenever you operate the unit.

Hand Protection

Wear no-slip, heavy-duty work gloves to improve your grip on the handles. Gloves also reduce the transmission of machine vibration to your hands.

Hearing Protection

ECHO recommends wearing hearing protection whenever unit is used.

Proper Clothing

Wear snug fitting, durable clothing;

- Pants should have long legs, shirts with long sleeves.
- DO NOT WEAR SHORTS,
- DO NOT WEAR TIES, SCARFS, JEWELRY.

Wear sturdy work shoes with nonskid soles;

- DO NOT WEAR OPEN TOED SHOES,
- DO NOT OPERATE UNIT BAREFOOTED.

Keep long hair away from engine and air intake. Retain hair with cap or net.

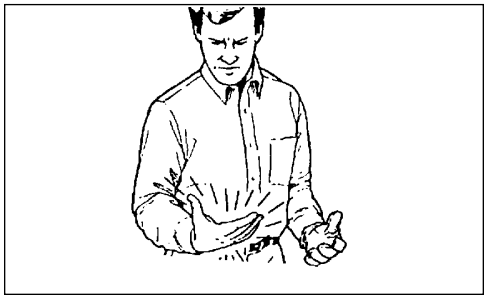
Hot Humid Weather

Heavy protective clothing can increase operator fatigue which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.

Vibration and Cold --

It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals, may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations, followed by loss of color and numbness in the fingers. The following precautions are strongly recommended, because the minimum exposure which might trigger the ailment is unknown.

- Keep your body warm, especially the head, neck, feet, ankles, hands, and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks, and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the unit or other hand-held power equipment is not required.
- If you experience discomfort, redness, and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.

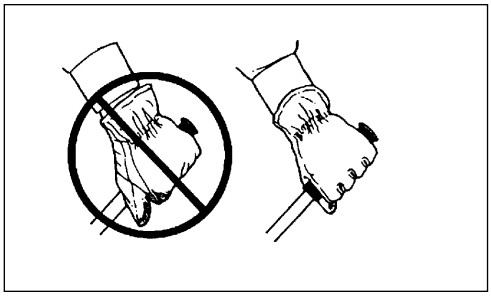


Repetitive Stress Injuries --

It is believed that overusing the muscles and tendons of the fingers, hands, arms, and shoulders may cause soreness, swelling, numbness, weakness, and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area. Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years.

To reduce the risk of RSI/CTS, do the following:

- Avoid using your wrist in a bent, extended, or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed and force with which you do the repetitive movement.
- Do exercises to strengthen the hand and arm muscles.
- Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness, or pain in the fingers, hands, wrists, or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.



DANGER

Do not operate this product indoors or in inadequately ventilated areas. Engine exhaust contains poisonous emissions and can cause serious injury or death.

Read the Manuals

- Provide all users of this equipment with the Operator's Manual and Safety Manual for instructions on Safe Operation.

Clear the Work Area

- Spectators and fellow workers must be warned, and children and animals prevented from coming nearer than 15 m (50 ft.) while the unit is in use.

Keep a Firm Grip

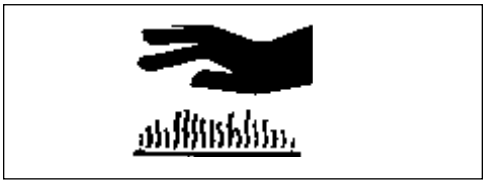
- Hold the front and rear handles with both hands, with thumbs and fingers encircling the handles.

Keep a Solid Stance

- Maintain footing and balance at all times. Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders. Do not over reach.

Avoid Hot Surfaces

- Keep exhaust area clear of flammable debris. Avoid contact during and immediately after operation.



EQUIPMENT

WARNING
Use only ECHO approved attachments. Serious injury may result from the use of a non approved attachment combination. ECHO, INC. will not be responsible for the failure of cutting devices, attachments or accessories which have not been tested and approved by ECHO. Read and comply with all safety instructions listed in this manual and safety manual.

- Check unit for loose/missing nuts, bolts and screws. Tighten and/or replace as needed.
- Inspect shield for damage and ensure that the cut-off knife is securely in place. Replace if either is damaged or missing.
- Check that the cutting attachment is firmly attached and in safe operating condition.
- Check that front (loop) handle and optional shoulder/waist harness are adjusted for safe, comfortable operation. See Assembly for proper adjustment.

WARNING
Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings.
- **ALWAYS** stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit.
- **DO NOT** start or operate unit unless all guards and protective covers are properly assembled to unit.
- **NEVER** reach into any opening while the engine is running. Moving parts may not be visible through openings.

WARNING
Check fuel system for leaks due to fuel tank damage, especially if the unit is dropped. If damage or leaks are found, do not use unit, otherwise serious personal injury or property damage may occur. Have unit repaired by an authorized servicing dealer before using.

EMISSION CONTROL (EXHAUST & EVAPORATIVE)

EPA 2010 and Later

The emission control system for the engine is EM/TWC (Engine Modification and 3-way Catalyst) and for the fuel tank the Control System is EVAP (Evaporative Emissions) or N (for nylon tank). Evaporative emission may be applicable to California models only.

EMISSION CONTROL INFORMATION
ENGINE FAMILY: EHXS.0454KA DISPLACEMENT: 45.0cc
EMISSION COMPLIANCE PERIOD = 300 HOURS
THIS ENGINE MEETS U.S. EPA EXHEVP REGS FOR MODEL YEAR
REFER TO OWNER'S MANUAL FOR MAINTENANCE
SPECIFICATIONS AND ADJUSTMENTS.
YAMABIKO CORP.

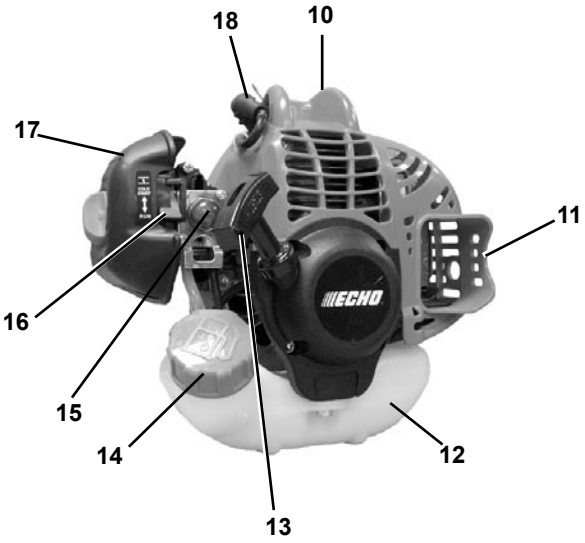
An Emission Control Label is located on the engine. (This is an EXAMPLE ONLY, information on label varies by engine FAMILY).

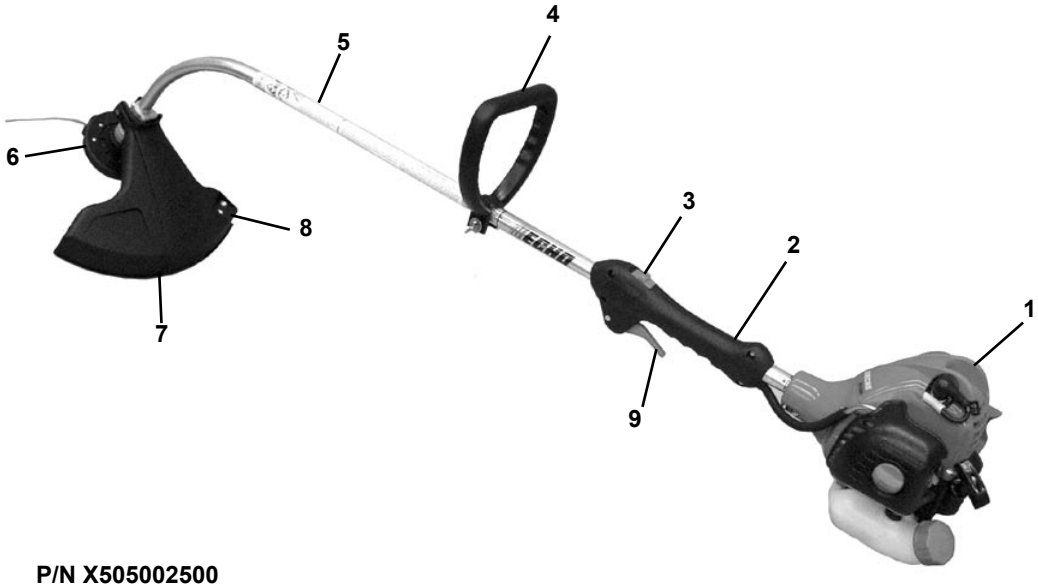
PRODUCT EMISSION DURABILITY (EMISSION COMPLIANCE PERIOD)

The 300 hour emission compliance period is the time span selected by the manufacturer certifying the engine emissions output meets applicable emissions regulations, provided that approved maintenance procedures are followed as listed in the Maintenance Section of this manual.

DESCRIPTION

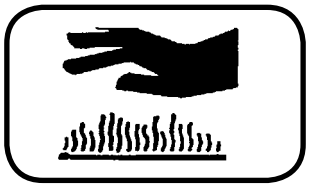
Locate these safety decals on your unit. Make sure the decals are legible and that you understand and follow the instructions on them. If a decal cannot be read, a new one can be ordered from your ECHO dealer. See PARTS ORDERING instructions for specific information.





Hot Decal (near muffler)

P/N X505002310



Shaft Decal

P/N X505002500

ESP
Esta unidad puede ser peligrosa y producir lesiones personales graves si no se usa en forma adecuada. Para reducir el riesgo de lesionarse, los operadores, los ayudantes y los espectadores deben leer y comprender el Manual del Operador y los Manuales De Seguridad que se entregan escritos en Español.
Puede conseguir manuales de seguridad o manuales del operador en su distribuidor ECHO o en www.echo-usa.com o en ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558).
FR
Cet appareil peut être dangereux et causer des blessures graves s'il est mal employé. Pour réduire les risques de blessures a l'operateur, aux assistants et aux spectateurs, lire et comprendre les manuels de l'operateur et de sécurité pour l'appareil fournit en Français.
Des manuels de sécurité ou manuels d'utilisation peuvent etre obtenus auprès de votre concessionaire ECHO ou a l'addresse Internet www.echo-usa.com ou en entrant en contact avec ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558).
• This unit can be dangerous and cause serious injury if improperly used. To reduce injury risk to operator, helpers and bystanders, read and understand the Operator and Safety Manuals.
• Objects may be thrown or ricochet in any direction. Operators, helpers and bystanders must wear eye protection that complies with ANSI Z87.1.
• Maintain a 50 foot (15 meter) DANGER ZONE radius surrounding the operator. Only the operator, dressed in proper protective clothing, should be within the DANGER ZONE.
• Always wear hearing protection gloves and sturdy work boots when operating unit.
DANGER
• Blade/cutting attachment does not stop immediately after releasing throttle. Keep hands and feet clear of blade/cutting attachment unless engine is shut off and cutting attachment is not moving.
• Do not remove shields, modify the unit or install attachments or parts not approved by ECHO. Approved attachment information and replacement Operator and Safety Manuals are available from your ECHO dealer or at www.echo-usa.com or by contacting ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558).
GT (CURVED SHAFT) UNITS
• DO NOT INSTALL METAL BLADES ON GT (CURVED SHAFT) MODELS.
SRM (STRAIGHT SHAFT) UNITS
• ONLY install ECHO approved blades on SRM (Straight Shaft) units equipped with proper blade shield, handle, harness and mounting hardware.
• Beware of KICKOUT (blade thrust) when using blades. Special precautions are necessary for blade operation; refer to the Operator and Safety Manuals.
• INSPECT BLADES BEFORE USE. DO NOT USE DAMAGED, CRACKED, BENT, DULL OR IMPROPERLY SHARPENED BLADES.
X505-002500

P/N X505001930

1. **POWER HEAD** - Factory Assembled to the Driveshaft assembly. Includes the Engine, Clutch, Fuel System, Ignition System and Recoil Starter.
2. **GRIP** - Rear (right hand) handle.
3. **STOP SWITCH** - "SLIDE SWITCH" mounted on top of the Throttle Trigger Housing. Move switch FORWARD to RUN, BACK to STOP.
4. **FRONT HANDLE** - The Front (loop) handle is factory assembled to the Drive Shaft assembly but must be re-positioned for proper cutting attitude and operator comfort.
5. **DRIVESHAFT ASSEMBLY** - Factory Assembled to the Power Head. Includes the Rear (right hand) Handle Assembly, Bearing Housing Assembly, Throttle Trigger, Front (loop, left hand) Handle Assembly, Flexible Drive Cable and Safety Decals.
6. **RAPID LOADER™ HEAD** - Contains replaceable nylon trimming lines.
7. **PLASTIC DEBRIS SHIELD ASSEMBLY** - Included in plastic bag (co-pack). **MUST** be installed on unit before use, see Assembly Instructions. Shield assembly includes the Cut-Off Knife. Mounts on the Gear Housing Assembly just above the cutting attachment. Helps protect the operator by deflecting debris produced during the trimming operation.
8. **CUT-OFF KNIFE -** Trims line to the correct length.
9. **THROTTLE TRIGGER** - Spring loaded to return to idle when released. During acceleration, press trigger gradually for best operating technique.
10. **TOP GUARD** - Provides arm rest during operation and protects arm from hot engine.
11. **SPARK ARRESTOR MUFFLER OR SPARK ARRESTOR MUFFLER WITH CATALYST -**The muffler or catalytic muffler controls exhaust noise and emission. The spark arrestor screen prevents hot, glowing particles of carbon from leaving the muffler. Keep exhaust area clear of flammable debris.
12. **FUEL TANK** - Contains fuel and fuel filter.
13. **RECOIL STARTER HANDLE/ROPE -** Pull recoil starter handle/rope using light pulling force, approximately 2/3 (2 ft.) of rope length. Two (2) to Six (6) pulls are required to properly tension starter spring prior to automatic engine engagement. DO NOT let handle snap back or damage to unit will occur.
14. **FUEL TANK CAP** - Cover and seals fuel tank opening.
15. **PURGE BULB** - Pumping purge bulb before starting engine draws fresh fuel from the fuel tank, purging air from the carburetor. Pump purge bulb until fuel is visible and flows freely in the clear fuel tank return line. Pump purge bulb an additional 4 or 5 times.
16. **CHOKE** - Located at the rear of the air cleaner housing. Move choke lever to "Cold Start" ( ) to close choke for cold starting. Move choke lever to "Run" ( ) position to open choke.
17. **AIR CLEANER** - Contains replaceable filter element.
18. **SPARK PLUG** - Provides spark to ignite fuel mixture.

CONTENTS

The ECHO product you purchased has been partially assembled for your convenience. Due to packaging restrictions, installation of the plastic debris shield, nylon line head, and positioning of the front handle may be necessary.

After opening the carton, check for damage. Immediately notify your retailer or ECHO Dealer of damaged or missing parts. Use the contents list to check for missing parts.

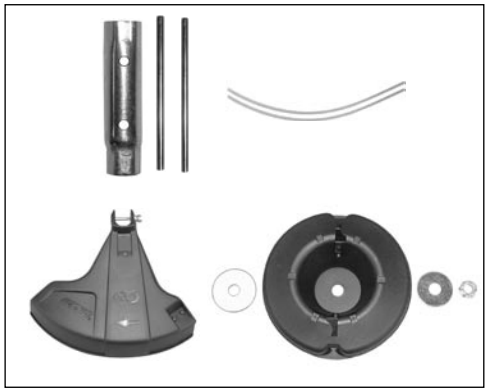
* Some Echo units may be factory pre-assembled. The nylon line head, plastic debris shield, and mounting hardware shown in the contents list are pre-assembled to the unit. Assembly tools are not supplied with these units. The front handle may need to be re-positioned for comfortable operation.

_____ - Trimmer Assembly:
_____ - Power Head
_____ - Drive Shaft Assembly
_____ - Plastic Bag (Co-Pack)
_____ - Operator's Manual
_____ - Safety Manual
_____ - Warranty Card
_____ - Locking Tool, P/N 89751801131 (head locking tool)
_____ - Safety Glasses
_____ - Echo Power Blend X ™ 2-stroke oil sample
_____ - 12 pcs. 8 in. x .080 Pre-cut Nylon Line
_____ - Rapid Loader™ 2-line Head
_____ - Shield Assembly
_____ - Line Head Mounting Hardware:
_____ - 3/8-24 Locknut
_____ - Small Washer
_____ - Large Washer
*____ - Locking Tool, P/N 89751801131 (wrench handle)
*____ - Wrench 17 x 14.5, P/N X602000031

ASSEMBLY

Tools Required: Locking Tools (2), Wrench 17 x 14.5 (9/16 in.)

Parts Required: Rapid Loader™ Head, Large washer, Small washer, 3/8-24 Locknut, (2) Pre-cut Nylon Line 8 in. x .080 in., Plastic Shield Assembly

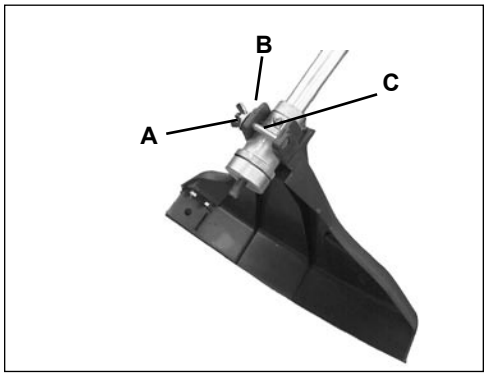


WARNING
Cut-off knife on debris shield has sharp edges. Avoid contact when installing or removing line head.

PLASTIC SHIELD INSTALLATION

CAUTION
Wear Gloves or personal injury may result:
- Cutoff knife is sharp.
- Gearcase and surrounding area may be hot.

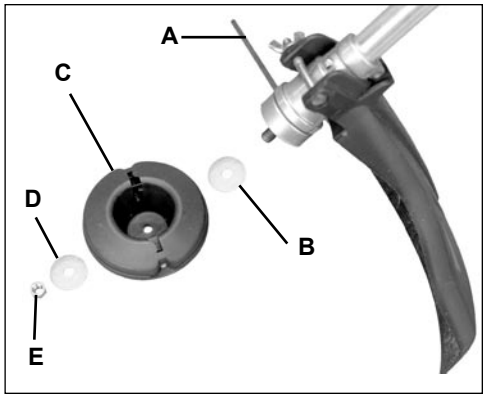
1. Remove wing nut (A), washer (B), and bolt (C).
2. Snap the shield over the bearing housing.
3. Install bolt (C), washer (B), and wing nut (A).



NYLON LINE HEAD INSTALLATION

1. Remove plastic threaded shaft sleeve from threaded PTO shaft.
2. Align locating hole in upper plate with hole in bearing housing and insert 5 mm (3/16 in.) diameter locking tool (A).
3. Place large washer (B) then line head (C) on threaded shaft, followed by small metal washer (D) and locknut (E).
4. Install 3/8-24 locknut using 14.5 mm (9/16 in.) wrench. Turn locknut clockwise, and tighten securely.

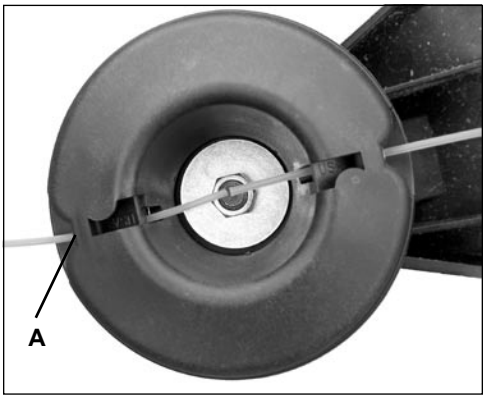
IMPORTANT
Remember to remove the locking tool.



NYLON LINE INSTALLATION

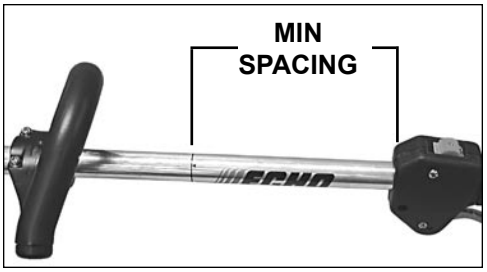
1. Shut engine off. Lay unit on the ground with head assembly up.
2. Remove old nylon line through center recess of head.
3. Thread new lines through outside holes (A) in housing until ends meet in center of recess.

NOTE
Insert cutting line ends to center of head recess to insure easy removal of used lines.



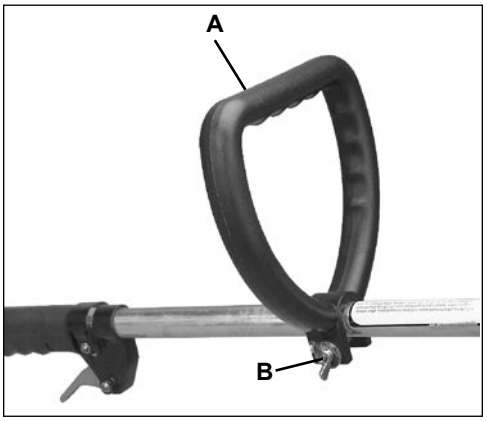
FRONT (LOOP) HANDLE

NOTE
Label shows minimum spacing for front handle location.



NOTE
Front handle is pre-installed. Re-positioning and tightening is all that is required.

1. Position front handle (A) in comfortable operating position and tighten wing nut (B). The cutting attachment should be 5-7.5 cm (2-3 in.) above the ground and as level as possible.



OPERATION

WARNING
Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Allow unit to cool before performing service. Wear gloves to protect hands from sharp edges and hot surfaces.

WARNING
Engine exhaust IS HOT, and contains Carbon Monoxide (CO), a poison gas. Breathing CO can cause unconsciousness, serious injury, or death. Exhaust can cause serious burns. ALWAYS position unit so that exhaust is directed away from your face and body.

WARNING
Operation of this equipment may create sparks that can start fires around dry vegetation. This unit is equipped with a spark arrestor and a spark arrestor may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

FUEL

NOTICE: Use of unmixed, improperly mixed, or fuel older than 90 days, (stale fuel), may cause hard starting, poor performance, or severe engine damage and void the product warranty. Read and follow instructions in the Storage section of this manual.

WARNING

Alternative fuels, such as E-15 (15% ethanol), E-85 (85% ethanol) or any fuels not meeting ECHO requirements are **NOT** approved for use in ECHO 2-stroke gasoline engines. Use of alternative fuels may cause performance problems, loss of power, overheating, fuel vapor lock, and unintended machine operation, including, but not limited to, improper clutch engagement. Alternative fuels may also cause premature deterioration of fuel lines, gaskets, carburetors and other engine components.

Fuel Requirements

Gasoline - Use 89 Octane [R+M/2] (mid grade or higher) gasoline known to be good quality. Gasoline may contain up to 10% Ethanol (grain alcohol) or 15% MTBE (methyl tertiary-butyl ether). Gasoline containing methanol (wood alcohol) is **NOT** approved.

Two Stroke Oil - A two-stroke engine oil meeting ISO-L-EGD (ISO/CD 13738) and J.A.S.O. FC/FD Standards must be used. Echo brand premium Power Blend X ™ Universal 2-Stroke Oil meets these standards. Engine problems due to inadequate lubrication caused by failure to use an ISO-L-EGD (ISO/CD 13738) and J.A.S.O. FC/FD certified oil, such as Echo premium Power Blend X ™, will void the two-stroke engine warranty.

IMPORTANT

Echo premium Power Blend X ™ Universal 2-Stroke Oil may be mixed at 50:1 ratio for application in all Echo engines sold in the past regardless of ratio specified in those manuals.

Handling Fuel

DANGER

Fuel is VERY flammable. Use extreme care when mixing, storing or handling or serious personal injury may result.

- Use an approved fuel container.
- DO NOT smoke near fuel.
- DO NOT allow flames or sparks near fuel.
- Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.
- NEVER refuel a unit when the engine is HOT or RUNNING!
- DO NOT fill fuel tanks indoors. ALWAYS fill fuel tanks outdoors over bare ground.
- DO NOT overfill fuel tank. Wipe up spills immediately.
- Securely tighten fuel tank cap and close fuel container after refueling.
- Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.
- Move at least 3m (10 ft.) from refueling location before starting the engine.

Mixing Instructions

1. Fill an approved fuel container with half of the required amount of gasoline.
2. Add the proper amount of 2-stroke oil to gasoline.
3. Close container and shake to mix oil with gasoline.
4. Add remaining gasoline, close fuel container, and remix.

IMPORTANT

Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage.

After use

- DO NOT store a unit with fuel in its tank. Leaks can occur. Return unused fuel to an approved fuel storage container.

Storage - Fuel storage laws vary by locality. Contact your local government for the laws affecting your area. As a precaution, store fuel in an approved, airtight container. Store in a well-ventilated, unoccupied building, away from sparks and flames.

Fuel to Oil Mix - 50:1 Ratio			
U.S.		METRIC	
GAS	OIL	GAS	OIL
Gallons	Fl. oz.	Liter	cc.
1	2.6	4	80
2	5.2	8	160
5	13	20	400

IMPORTANT

Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added.

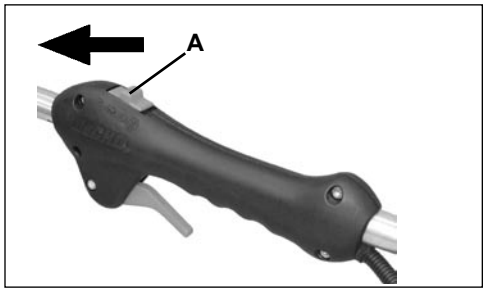
IMPORTANT

Stored two-stroke fuel may separate. ALWAYS shake fuel container thoroughly before each use.

STARTING COLD ENGINE

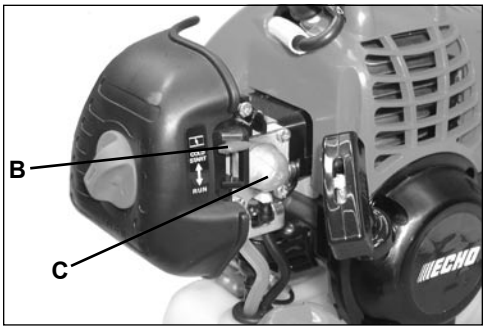
WARNING
The attachment will operate immediately when the engine starts and could result in loss of control and possible serious injury. Keep movable parts of the attachment off the ground and away from objects that could become entangled or thrown.

WARNING
Never attempt to disassemble this recoil starter otherwise serious personal injury may result. See your Echo Dealer if the starter handle will not operate using light pulling force.



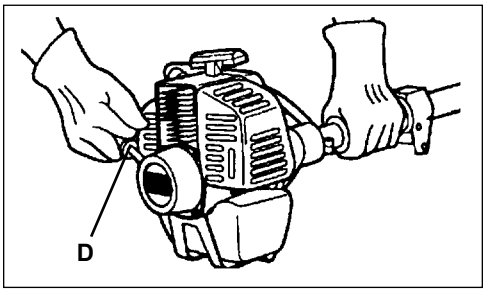
1. *Stop Switch*
   Move stop switch (A) away from the STOP position.

2. *Choke*
   Move choke (B) to "Cold Start" ( ) Position.



3. *Purge Bulb*
   Pump purge bulb (C) until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.

NOTE
Energy is stored in the starter spring each time the handle/rope is pulled. Generally two to six pulls, using light pulling forces, will store enough energy to engage the starter and spin the engine. Do not pull the rope out to end stop.



4. *Recoil Starter*
   Lay the unit on a flat area and keep movable attachment parts clear of all obstacles. Firmly grasp throttle grip with left hand and fully depress throttle trigger to wide open position. Gently pull recoil starter handle/rope (D) until engine fires or 2 to 3 engine engagements.

5. *Choke*
   After engine fires or five (5) pulls, move choke lever back to "Run" ( ) position. Hold throttle trigger fully depressed and pull starter handle/rope until engine starts and runs. Release throttle trigger and allow unit to warm up at idle for several minutes.

NOTE
If engine does not start with choke in "Run" position after 5 pulls, repeat instructions 2-5.

6. After engine warm up, gradually depress throttle trigger to increase engine RPM to operating speed.

STARTING WARM ENGINE

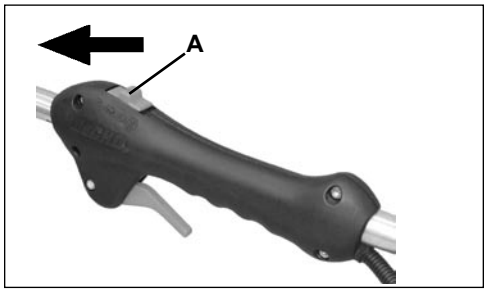
The starting procedure is the same as Cold Start except DO NOT close the choke, and do not depress throttle trigger to wide open position.

WARNING

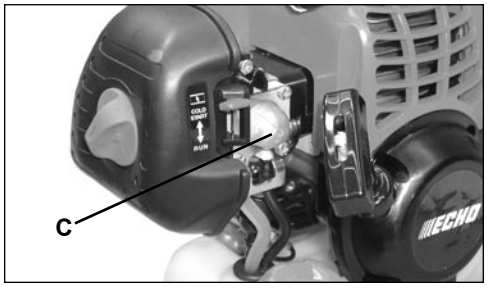
The attachment should not move at idle, otherwise serious personal injury may result.

NOTE

If attachment moves, readjust carburetor according to "Carburetor Adjustment" instructions in this manual or see your ECHO Dealer.



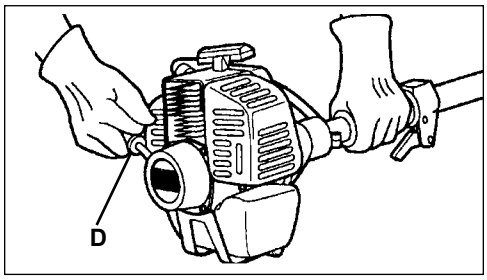
1. *Stop Switch*
   Move stop switch (A) away from the STOP position



2. *Purge Bulb*
   Pump purge bulb (C) until fuel will be visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.

NOTE

Energy is stored in the starter spring each time the handle/rope is pulled. Generally two to six pulls, using light pulling forces, will store enough energy to engage the starter and spin the engine. Do not pull the rope out to end stop.

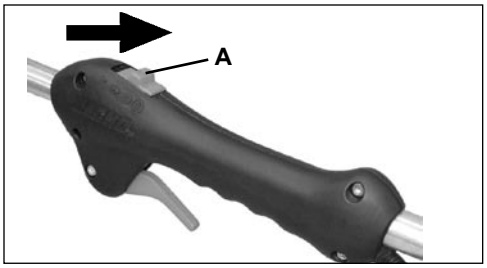


3. *Recoil Starter*
   Lay the unit on a flat area and keep movable attachment parts clear of all obstacles. Gently pull the recoil starter handle (D) until engine fires.

NOTE

If engine does not start after 5 pulls, use Cold Start Procedure.

STOPPING ENGINE



1. *Throttle*
   Release throttle and allow engine to return to idle before shutting off engine.

2. *Stop Switch*
   Move stop switch button (A) backward to STOP position.

WARNING
If engine does not stop when stop switch is moved to STOP position, close choke - COLD START position - to stall engine. Have your ECHO dealer repair stop switch before using trimmer again.

MAINTENANCE

WARNING
Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Allow unit to cool before performing service. Wear gloves to protect hands from sharp edges and hot surfaces.

Your ECHO trimmer is designed to provide many hours of trouble free service. Regular scheduled maintenance will help your trimmer achieve that goal. If you are unsure or are not equipped with the necessary tools, you may want to take your unit to an ECHO Service Dealer for maintenance. To help you decide whether you want to DO-IT-YOURSELF or have the ECHO Dealer do it, each maintenance task has been graded. If the task is not listed see your Echo dealer for repairs.

SKILL LEVEL

Level 1 = Easy to do. Common tools may be required.
Level 2 = Moderate difficulty. Some specialized tools may be required.

ECHO offers **REPOWER™** Maintenance Kits and Parts to make your maintenance job easier.

MAINTENANCE INTERVALS

COMPONENT/SYSTEM	MAINTENANCE PROCEDURE	SKILL LEVEL REQ'D	DAILY OR BEFORE USE	EVERY REFUEL	3 MONTHS OR 90 HOURS	YEARLY 600 HOURS
Air Filter	Inspect/Clean	1	I / C *		R*	
Choke Shutter	Inspect/Clean	1	I / C			
Fuel Filter	Inspect/Replace	1			I *	I / R *
Fuel Cap Gasket	Inspect/Replace	1			I *	R *
Fuel System	Inspect/Replace	1	I (3)	I (3)		
Spark Plug	Inspect/Clean/Replace	1			I / C / R *	
Cooling System	Inspect/Clean	2	I / C			
Muffler Spark Arrestor	Inspect/Clean/Replace	2			I / C / R *	
Cylinder Exhaust Port	Inspect/Clean/Decarbon	2			I / C	
Drive Shaft	Inspect/Grease	2			I (1)	
Gear Housing	Grease	2			I (2)	
Recoil Starter Rope	Inspect/Clean	1	I / C *			
Screws/Nuts/Bolts	Inspect/Tighten/Replace	1	I *			

MAINTENANCE PROCEDURE LETTER CODES: **I = INSPECT, R = REPLACE, C = CLEAN**

IMPORTANT NOTE - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

MAINTENANCE PROCEDURE NOTES:

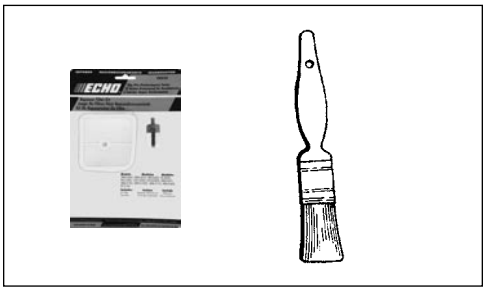
(1) Apply POWER BLENDX™ every 25 hours of use.

(2) Apply POWER BLENDX™ every 50 hours of use.

(3) Low evaporative fuel tanks DO NOT require regular maintenance to maintain emission integrity.

* All recommendations to replace are based on the finding of damage or wear during inspection.

AIR FILTER



Level 1.

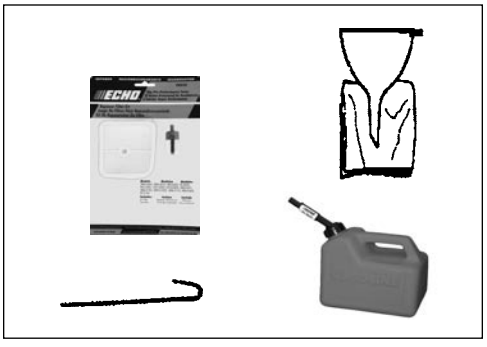
Tools required: 25 - 50 mm (1 - 2 in.) Cleaning Brush

Parts required: REPOWER™ AIR & FUEL FILTER KIT.

1. Close choke (Cold Start Position [ ]). This prevents dirt from entering the carburetor throat when the air filter is removed. Brush accumulated dirt from air cleaner area.
2. Remove air filter cover. Brush dirt from inside cover.
3. Remove air filter and lightly brush debris from filter. Replace filter if it is damaged, fuel soaked, very dirty, or the rubber sealing edges are deformed.
4. If filter can be reused, be certain it:
   • Fits tightly in the air filter cavity.
   • Is installed with the original side out.
5. Install air filter cover.

NOTE
Carburetor adjustment may be needed after air filter cleaning/replacement.

FUEL FILTER



Level 1.

Tools required: 200 - 250 mm (8 - 10 in.) length of wire with one end bent into a hook, clean rag, funnel, and an approved fuel container

Parts required: REPOWER™ AIR & FUEL FILTER KIT.

DANGER
Fuel is **VERY** flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.

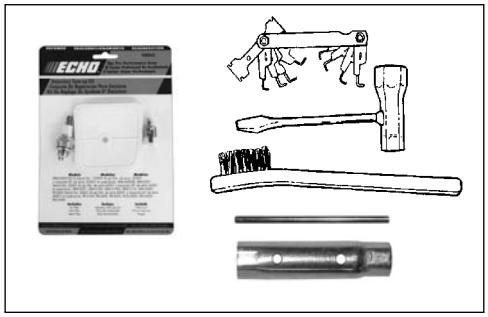
1. Use a clean rag to remove loose dirt from around fuel cap and empty fuel tank.
2. Use the "fuel line hook" to pull the fuel line and filter from the tank.
3. Remove the filter from the line and install the new filter.

SPARK PLUG

Level 2.

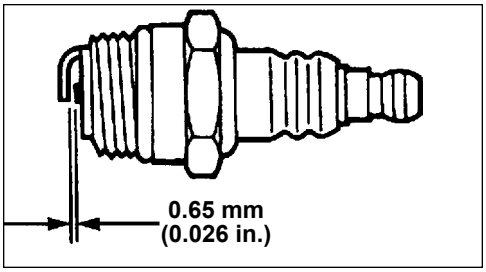
Tools Required: Locking tool, wrench, feeler gauge, soft wire brush.

Parts Required: REPOWER™ Tune-Up Kit



IMPORTANT
Use only NGK BPM-8Y spark plug (BPMR-8Y in Canada) otherwise severe engine damage may occur.

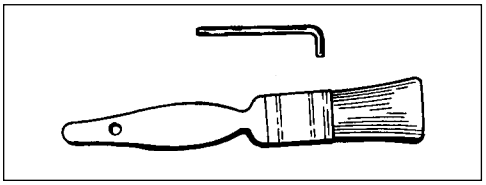
1. Remove spark plug and check for fouling, worn and rounded center electrode.
2. Clean the plug or replace with a new one. DO NOT sand blast to clean. Remaining sand will damage engine.
3. Adjust spark plug gap by bending outer electrode.
4. Tighten spark plug to 150-170 kgf • cm (130-150 in • lbf).



COOLING SYSTEM

Level 2.

Tools required: T27 Torx L-Wrench, Cleaning Brush, 25 - 50 mm (1 - 2 in.)

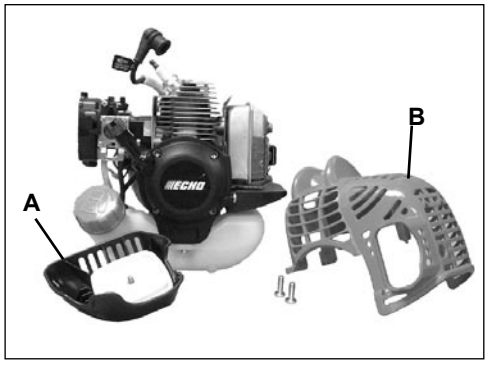


Parts Required: None.

IMPORTANT
To maintain proper engine operating temperatures, cooling air must pass freely through the cylinder fin area. This flow of air carries combustion heat away from the engine.

Overheating and engine seizure can occur when:
- Air intakes are blocked, preventing cooling air from reaching the cylinder.
- Dust and grass build up on the outside of the cylinder. This build up insulates the engine and prevents the heat from leaving.

Removal of cooling passage blockages or cleaning of cooling fins is considered “Normal Maintenance.” Any failure attributed to lack of maintenance is not warranted.



1. Remove spark plug lead.
2. Remove air cleaner cover (A).
3. Remove 2 engine cover screws and engine cover (B).

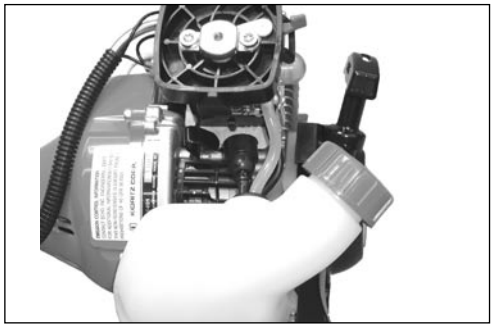
IMPORTANT
DO NOT use a metal scraper to remove dirt from the cylinder fins.

4. Remove ignition wires from clip for cleaning.

5. Use brush to remove dirt from the cylinder fins.

6. Remove grass and leaves from the grid between the recoil starter and fuel tank.

7. Assemble components in reverse order.



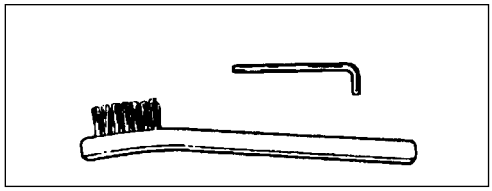
EXHAUST SYSTEM

Spark Arrestor Screen

Level 2.

Tools Required: T27 Torx L-Wrench, Soft Metal Brush

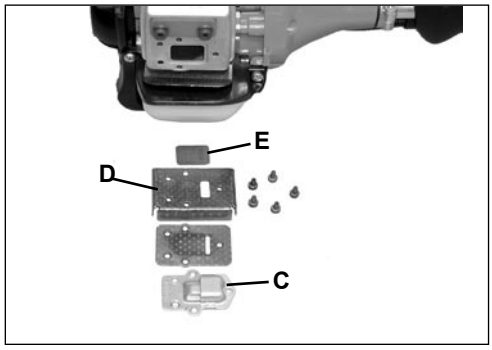
Parts Required: Screen, Gasket



1. Remove spark plug lead from spark plug, and remove engine cover (2 screws).

2. Place piston at Top Dead Center (TDC) to prevent carbon/dirt from entering cylinder.

3. Remove spark arrestor screen cover (C), gasket (D), and screen (E), from muffler body.



4. Clean carbon deposits from muffler components.

NOTE
When cleaning carbon deposit, be careful not to damage the catalytic element inside muffler.

5. Replace screen if it is cracked, plugged, or has holes burned through.

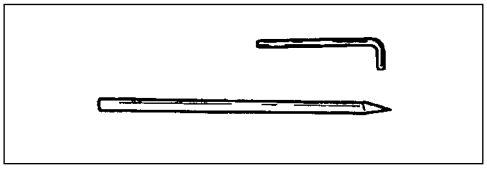
6. Install engine cover and attach spark plug lead.

Exhaust Port Cleaning

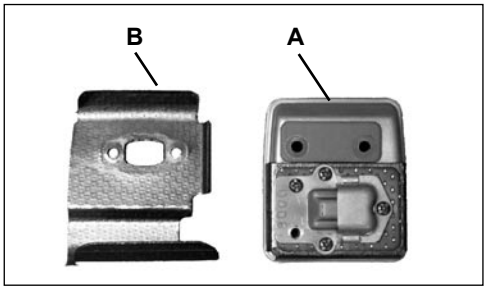
Level 2.

Tools required: Torx T27 L-Wrench, Wood or plastic scraper

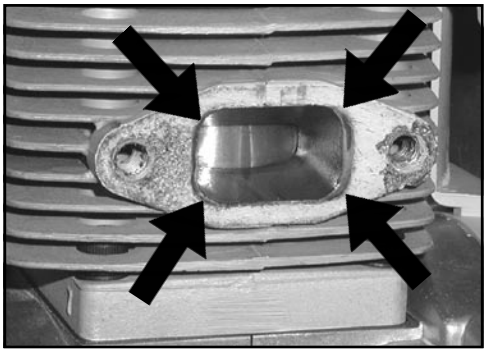
Parts Required: As needed: Heat Shield



1. Remove spark plug lead from spark plug, and remove engine cover (2 screws).
2. Place piston at top dead center. Remove muffler (A) and heat shield (B).
3. Use a wood or plastic scraping tool to clean deposits from cylinder exhaust port.



IMPORTANT
Never use a metal tool to scrape carbon from the exhaust port. Do not scratch the cylinder or piston when cleaning the exhaust port. Do not allow carbon particles to enter the cylinder.



4. Inspect heat shield, and replace if damaged.
5. Install heat shield and muffler.
6. Tighten muffler mounting bolts (or nuts) to 80-95 in•lbf (90-110 kgf•cm).
7. Install engine cover and attach spark plug lead.
8. Start engine, and warm to operating temperature.
9. Stop engine, and re-tighten mounting bolts (or nuts) to specifications.

CARBURETOR ADJUSTMENT

Engine Break-In

New engines must be operated a minimum duration of two tanks of fuel break-in before carburetor adjustments can be made. During the break-in period your engine performance will increase and exhaust emissions will stabilize. Idle speed can be adjusted as required.

High Altitude Operation

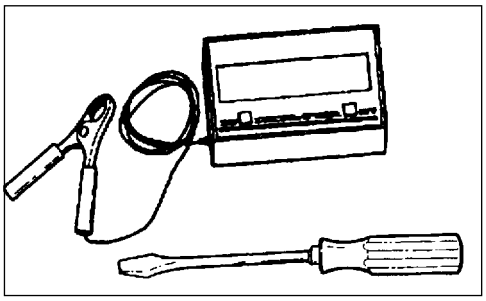
This engine has been factory adjusted to maintain satisfactory starting, emission, and durability performance up to 1,100 feet above sea level (ASL) (96.0 kPa). To maintain proper engine operation and emission compliance above 1,100 feet ASL the carburetor may need to be adjusted by an authorized ECHO service dealer.

IMPORTANT
If the engine is adjusted for operation *above* 1,100 feet ASL, the carburetor must be re-adjusted when operating the engine *below* 1,100 feet ASL, otherwise severe engine damage may result.

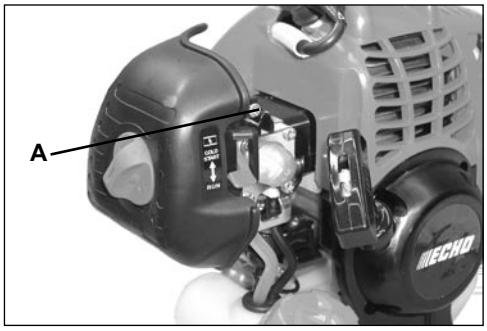
Level 2.

Tools required: Screwdriver, Tachometer (ECHO P/N 99051130017)

Parts required: None.



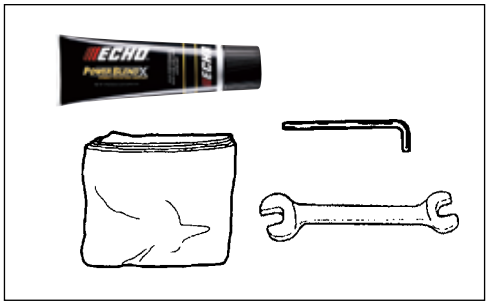
NOTE
Every unit is run at the factory and the carburetor is set in compliance with emission regulations. Carburetor adjustments, other than idle speed, must be performed by an authorized ECHO dealer.



1. Before adjusting the carburetor, clean or replace the air filter and spark arrestor screen.
2. Start engine and run for several minutes to reach operating temperature.
3. Check idle speed and reset if necessary. If a tachometer is available, idle speed screw (A) should be set to the specifications found on page 24 "Specifications" of this manual. Turn idle screw (A) clockwise to increase idle speed; counter clockwise to decrease idle speed.

WARNING
When carburetor adjustment is completed, the cutting attachment should not turn at idle, otherwise serious personal injury may result.

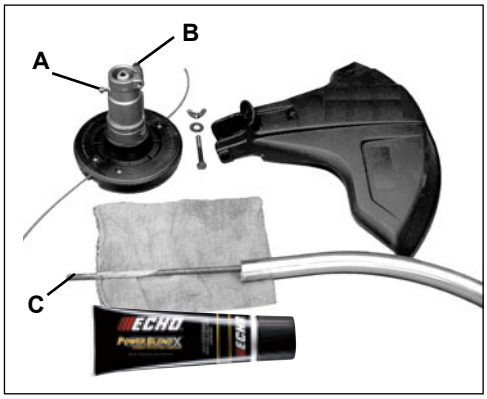
LUBRICATION



Level 1.

Tools Required: 8mm Open end wrench, T27 Torx L-Wrench, clean rag.

Parts Required: POWER BLENDX™ 8 oz. (P/N 91014) or Lithium Base Grease.



1. Remove plastic shield.
2. Loosen bearing housing locating screw (A), at the top of the housing, loosen mounting screw (B) and remove gear case from drive housing.
3. Pull the flexible drive shaft (C) from the drive housing, wipe clean and recoat with a thin coating [1/2 oz. (15 ml)] of grease.
4. Slide the flexible drive shaft back in the drive housing being careful not to get dirt on the flexible drive shaft.
5. Install the bearing housing and shield.

TROUBLESHOOTING

ENGINE PROBLEM TROUBLESHOOTING CHART				
Problem	**Check**	**Status**	**Cause**	**Remedy**
Engine cranks - starts hard/ doesn't start	Fuel at carburetor	No fuel at carburetor	Fuel strainer clogged Fuel line clogged Carburetor	Clean or replace Clean or replace See your Echo dealer
	Fuel at cylinder	No fuel at cylinder	Carburetor	See your Echo dealer
		Muffler wet with fuel	Fuel Mixture too rich	Open choke Clean/replace air filter Adjust carburetor See your Echo dealer
	Spark at end of plug wire	No spark	Stop switch off Electrical problem Interlock switch	Turn switch to ON See your Echo dealer See your Echo dealer
	Spark at plug	No spark	Spark gap incorrect Covered with carbon Fouled with fuel Plug defective	Adjust to .65mm (0.026 in.) Clean or replace Clean or replace Replace plug
Engine runs, but dies or does not accelerate properly	Air filter	Air filter dirty	Normal wear	Clean or replace
	Fuel filter	Fuel filter dirty	Contaminants/residues in fuel	Replace
	Fuel vent	Fuel vent plugged	Contaminants/residues in fuel	Clean or replace
	Spark Plug	Plug dirty/worn	Normal wear	Clean and adjust or replace
	Carburetor	Improper adjustment	Vibration	Adjust
	Cooling System	Cooling system dirty/plugged	Extended operation in dirty/dusty locations	Clean
	Spark Arrestor Screen	Spark arrestor screen plugged	Normal wear	Replace
Engine does not crank	N/A	N/A	Internal engine problem	See your Echo dealer

DANGER

Fuel vapors are **extremely** flammable and may cause fire and/or explosion. **Never** test for ignition spark by grounding spark plug near cylinder plug hole, otherwise serious personal injury may result.

STORAGE

Long Term Storage (over 30 days)

WARNING

During operation the muffler or catalytic muffler and surrounding cover become hot. Always keep exhaust area clear of flammable debris during transportation or when storing, otherwise serious property damage or personal injury may result.

Do not store your unit for a prolonged period of time (30 days or longer) without performing protective storage maintenance which includes the following:

1. Store unit in a dry, dust free place, out of the reach of children.

DANGER

Do not store in enclosure where fuel fumes may accumulate or reach an open flame or spark.

2. Place the stop switch in the "OFF" position.
3. Remove accumulation of grease, oil, dirt and debris from exterior of unit.
4. Perform all periodic lubrication and services that are required.
5. Tighten all the screws and nuts.
6. **Drain** the fuel tank **completely** and pull the recoil starter handle several times to remove fuel from the carburetor.
7. Remove the spark plug and pour 7 cc (1/4 oz.) of fresh, clean, two-stroke engine oil into the cylinder through the spark plug hole.

   A. Place a clean cloth over the spark plug hole.

   B. Pull the recoil starter handle 2-3 times to distribute the oil inside the engine.

   C. Observe the piston location through the spark plug hole. Pull the recoil starter handle slowly until the piston reaches the top of it's travel and leave it there.

8. Install the spark plug (do not connect spark plug cable).

SPECIFICATIONS

MODEL	**GT-225i™**
Length	1371 mm (54.0 in.)
Width	315 mm (12.4 in.)
Height	539 mm (21.2 in.)
Weight (dry) w/Cutter Head	4.8 kg (10.6 lb.)
Engine Type	Air cooled, two-stroke, single cylinder gasoline engine
Bore	32.2 mm (1.27 in.)
Stroke	26.0 mm (1.02 in.)
Displacement	21.2 cc (1.29 cu. in.)
Exhaust System	Spark arrestor muffler or spark arrestor muffler with catalyst
Carburetor	Zama diaphragm model w/purge
Ignition System	Flywheel magneto, capacitor discharge
Spark Plug	NGK BPMR-8Y Gap 0.65 mm (0.026 in.)
Fuel	Mixed (Gasoline and Two-stroke Oil)
Fuel/Oil Ratio	50 : 1 Power Blend X™ ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345-FC/FD, two-stroke, air-cooled engine oil.
Gasoline	Use 89 Octane unleaded. Do not use fuel containing methyl alcohol, more than 10% ethyl alcohol or 15% MTBE. Do not use alternative fuels such as E-15 or E-85.
Oil	Power Blend X ™ Premium Universal 2-Stroke Oil
Fuel Tank Capacity	0.44 lit. (14.9 US fl. oz.)
Starter System	Automatic Rewind Starter
Clutch	Centrifugal Type
Drive Shaft	1/4 in. Flex Shaft
Rotating Direction	Clockwise viewed from top
Cutter Head	Nylon line head (2-line) with .080 Line capacity 203 mm (8 in.)
Handle	Left - D-Loop, Right - Grip
Shoulder Harness	Optional P/N 99944200201
dle Speed	2,500 - 3,000 RPM
Clutch Engagement Speed	3,800 RPM
Wide Open Throttle Speed (W.O.T.) with Nylon Line Head	6,900 - 8,100 RPM

IMPORTANT
This spark ignition system complies with the Canadian standard ICES-002.

WARRANTY STATEMENTS

ECHO LIMITED WARRANTY STATEMENT FOR
PRODUCT SOLD IN USA AND CANADA BEGINNING 01/01/2010

ECHO'S RESPONSIBILITY
ECHO Incorporated's Limited Warranty, provides to the original purchaser that this ECHO product is free from defects in material and workmanship. Under normal use and maintenance from date of purchase, ECHO agrees to repair or replace at ECHO's discretion, any defective product free of charge at any authorized ECHO servicing dealer within listed below application time periods, limitations and exclusions. **THIS LIMITED WARRANTY IS ONLY APPLICABLE TO ECHO PRODUCTS SOLD BY AUTHORIZED ECHO DEALERS. IT IS EXTENDED TO THE ORIGINAL PURCHASER ONLY, AND IS NOT TRANSFERABLE TO SUBSEQUENT OWNERS EXCEPT FOR EMISSION RELATED PARTS.** Repair parts and accessories replaced under this warranty are warranted only for the balance of the original unit or accessory warranty period. Any damage caused by improper installation or improper maintenance is not covered by this warranty. All parts or products replaced under warranty become the property of ECHO, Inc. This warranty is separate from the Emission control warranty statement supplied with your new product. Please consult the Emission Control Warranty Statement for details regarding emission related parts. For a list of Authorized ECHO Dealers refer to WWW.ECHO-USA.COM or call **1-800-432-ECHO.**

OWNER'S RESPONSIBILITY
To ensure trouble free warranty coverage it is important that you register your ECHO equipment on-line at WWW.ECHO-USA.COM or by filling out the warranty registration card supplied with your unit. Registering your product confirms your warranty coverage and provides a direct link if we find it necessary to contact you.

The owner shall demonstrate reasonable care and use, and follow preventative maintenance, storage, fuel and oil usage as prescribed in the operator's manual. Should a product difficulty occur, you must, at your expense, deliver or ship your ECHO unit to an authorized ECHO servicing dealer for warranty repairs (within the applicable warranty period), and arrange for pick-up or return of your unit after the repairs have been made. For your nearest authorized ECHO servicing dealer, call ECHO's Dealer Referral Center, at 1-800-432-ECHO or you can locate an ECHO servicing dealer at WWW.ECHO-USA.COM. Should you require assistance or have questions concerning ECHO's Warranty Statement, you can contact our Consumer Product Support Department at 1-800-673-1558 or contact us through the web at WWW.ECHO-USA.COM.

PRODUCT WARRANTY PERIOD

RESIDENTIAL APPLICATION
- **5 YEAR WARRANTY -** All units for residential, or non-income producing use will be covered by this limited warranty for **five (5) years** from date of purchase.

  EXCEPTIONS:
  - For two-stroke engine powered products, the electronic ignition module, flexible drive cables, SRM solid drive shafts, and TC tines are warranted for the **life*** of the product on parts only.
  - Cutting attachments such as, but not limited to, bars, chains, sprockets, blades, and nylon trimmer heads for residential or non-income producing use will be covered for failures due to defects in material or workmanship for a period of **60 days** from original product purchase date. Any misuse from contact with concrete, rocks, or other structures is not covered by this warranty.
  - ECHO's Rapid Loader String Head carries a lifetime warranty on the line locking system, parts only; no labor. Refer to your operator's manual for string head installation and maintenance instructions.
  - All SB-Series and PRO ATTACHMENT SERIES Split Shaft attachments carry the same warranty duration as the units they are designed to fit.

COMMERCIAL APPLICATION
- **1 YEAR WARRANTY -** All Chain Saws, QuikVent Saws, and Cut-Off Saws for commercial, institutional, agricultural, industrial, or income producing use will be covered by this limited warranty for one **(1) year** from the date of purchase.
- **2 YEAR WARRANTY -** All other units for commercial, institutional, agricultural, industrial, or income producing use will be covered by this limited warranty for two **(2) years** from the date of purchase.

  EXCEPTIONS:
  - For two-stroke engine powered products, the electronic ignition module, flexible drive cables, SRM solid drive shafts and TC tines, are warranted for the **life*** of the product on parts only.
  - Cutting attachments such as, but not limited to, bars, chains, sprockets, blades, and nylon trimmer heads for commercial, institutional, agricultural, industrial, rental, or income producing will be covered for failures due to defects in material or workmanship for a period of **30 days** from original product purchase date. Any misuse from contact with concrete, rocks, or other structures is not covered by this warranty.
  - ECHO's Rapid Loader String Head carries a lifetime warranty on the line locking system, parts only; no labor. Refer to your operator's manual for string head installation and maintenance instructions.
  - All SB-Series and PRO ATTACHMENT SERIES Split Shaft attachments carry the same warranty duration as the units they are designed to fit.

RENTAL APPLICATION - 90 DAYS WARRANTY
- Units for rental use will be covered against defects in material and workmanship for a period of 90 days from the date of purchase.

* ECHO's liability under the "Lifetime" coverage is limited to furnishing parts specified under the PRODUCT WARRANTY PERIOD section of this warranty statement for **"Life"** free of charge for a period of ten (10) years after the date of the complete unit's final production.

PURCHASED REPAIR PARTS, SHORT BLOCKS AND ACCESSORIES
- 90-day residential, or non-income producing warranty
- 30-day commercial, institutional, agricultural, industrial, income producing, or rental application warranty

ATTENTION TWO-STROKE ENGINE POWER PRODUCT OWNERS
This ECHO two-stroke engine power product is a quality-engineered unit which has been manufactured to exact tolerances to provide superior performance. To help ensure the performance of the unit, it is required to use two-stroke oil which meets the ISO-L-EGD Standard per ISO/CD 13738 and JASO M345/FC/FD Standards. **ECHO Power Blend™ Two-Stroke Oil** is a premium two-stroke oil specifically formulated to meet ISO-L-EGD (ISO/CD 13738) and JASO M345/FC/FD Standards. The use of two-stroke oils designed for other applications, such as for outboard motors or lawnmowers can result in severe engine damage, and will void your two-stroke engine limited warranty.

THIS WARRANTY DOES NOT COVER DAMAGE CAUSED BY:
- Lack of lubrication or engine failure, due to the use of two-stroke oils that do not meet the ISO-L-EGD (ISO/CD 13738) and JASO M345/FC/FD Standards. Engine problems due to inadequate lubrication caused by failure to use an ISO-L-EGD compliant and JASO M345/FC/FD registered oil, will void the two-stroke engine limited warranty. ECHO Power Blend™ Two-Stroke Oil meets the ISO-L-EGD and JASO M345/FC/FD Standard. Emission related parts are covered for 5 years residential use or 2 years commercial use regardless of two-stroke oil used, per the statement listed in the EPA or California Emission Defect Warranty Explanation.
- Damage caused by use of gasohol, containing methanol (wood alcohol), or gasoline containing less than 89 octane. Only use gasoline which contains 89 octane or higher. Gasohol which contains a **maximum** 10% ethanol (grain alcohol) or 15% MTBE (methyl/tertiary/butyl/ether) is also approved. The prescribed mixing ratio of gasoline to oil is listed on the ECHO oil label and covered in your operator's manual.
- Engine damage caused by use of ether or any starting fluids.
- Damage caused by tampering with engine speed governor or emission components, or running engines above specified and recommended engine speeds as listed in your operator's manual.
- Operation of the unit with improperly maintained/removed cutting shield or removed/damaged air filter.
- Damage caused by dirt, pressure or steam cleaning the unit, salt water, corrosion, rust, varnish, abrasives, and moisture.
- Defects, malfunctions or failures resulting from abuse, misuse, neglect, modifications, alterations, normal wear, improper servicing, or use of unauthorized attachments.
- Incorrect storage procedures, stale fuel, including failure to provide or perform required maintenance services as prescribed in the operator's manual. Preventative maintenance as outlined in the operators manual is the customer's responsibility.
- Failures due to improper set-up, pre-delivery service or repair service by anyone other than authorized ECHO servicing dealer during the warranty period.
- Certain parts and other items are not warranted, including but not limited to: lubricants, starter cords, and engine tune-ups.
- Use of spark plugs other than those meeting performance and durability requirements of the OEM spark plug listed in the Operator's Manuals.
- Overheating or carbon scoring failures due to restricted, clogged exhaust port or combustion chamber, including damage to spark arrester screen.
- Adjustments after the first (30) thirty days and beyond, such as carburetor adjustment and throttle cable adjustment.
- Damage to gears or gear cases caused by contaminated grease or oil, use of incorrect type or viscosity of lubricants, and/or failure to comply with recommended grease or oil change intervals.
- Damage caused by loading SHRED 'N' VAC® beyond recommended capacity.
- Damage caused by pump or sprayer running dry, pumping or spraying caustic or flammable materials, or lack of or broken strainers.
- Additional damage to parts or components due to continued use after operational problem or failure occurs. Should operational problem or failure occur, the product should not be used, but delivered as is to an authorized ECHO servicing dealer.

It is a dealer's and/or customer's responsibility to complete and return the warranty registration card supplied with your ECHO product or by visiting WWW.ECHO-USA.COM. Your receipt of purchase including date, model and serial number must be maintained and presented to an authorized ECHO servicing dealer for warranty service. Proof of purchase rests solely with the customer. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so you may also have other specific legal rights which vary from state to state. This limited warranty is given by ECHO Incorporated, 400 Oakwood Rd., Lake Zurich, IL 60047.

DISCLAIMER OF IMPLIED WARRANTIES
This limited warranty is in lieu of all other expressed or implied warranties, including any warranty of FITNESS FOR A PARTICULAR PURPOSE OR USE and any implied warranty of **MERCHANTABILITY** otherwise applicable to this product. ECHO and its affiliated companies shall not be liable for any special incidental or consequential damage, including lost profits. There are no warranties extended other than as provided herein. This limited warranty may be modified only by ECHO.

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ECHO INCORPORATED EMISSION CONTROL WARRANTY STATEMENT
FOR ECHO AND SHINDAIWA BRANDS

The Environmental Protection Agency (EPA) and the California Air Resources Board (C.A.R.B.) and ECHO Incorporated (ECHO Inc.) are pleased to explain the emission control system warranty on your 2010 and later equipment/small off-road engine (SORE). New equipment/SORE must be designed, built and equipped to meet stringent EPA and C.A.R.B. anti-smog standards. ECHO Inc. must warrant the emission control system on your equipment/SORE for the periods of time listed below, provided there has been no abuse, neglect or improper maintenance of your equipment/SORE. Your emission control system may include parts such as: carburetor, fuel-injection system, ignition system, catalytic converter/muffler, fuel tank, fuel feed lines, fuel cap assembly, spark plug, air filters, and other associated components. Where a warrantable condition exists, ECHO Inc will repair your equipment/SORE at no cost to you including diagnosis, parts and labor. The Emission Control System warranty is extended to the original owner including all subsequent owners.

MANUFACTURER'S WARRANTY COVERAGE:
The emission control system is warranted for 2 years or the length of the ECHO Inc. warranty, whichever is longer. If any emission-related part on your equipment is defective, the part will be repaired or replaced by ECHO Inc. or its Authorized Service Representative.

OWNER'S WARRANTY RESPONSIBILITIES:
As the equipment/SORE owner, you are responsible for the performance of the required maintenance listed in your Operator's Manual. ECHO Inc. recommends that you retain all receipts covering maintenance on your equipment/SORE however, ECHO Inc. cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance. As the equipment/SORE owner, you should be aware that ECHO Inc. may deny you warranty coverage if your equipment/SORE or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your equipment/SORE to an ECHO Inc. authorized service representative as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If a warrantable condition exists and there is no Authorized Dealer within 100 miles, ECHO Inc. will pay to ship the unit to the nearest authorized dealer. If you have questions regarding your warranty coverage, you should contact ECHO Inc. at 1-800-673-1558, web site WWW.ECHO-USA.COM or contact Shindaiwa at 1-877-986-7783, web site WWW.SHINDAIWA.COM.

WHAT DOES THIS WARRANTY COVER?
ECHO Inc. warrants that your equipment/SORE was designed, built and equipped to conform with applicable EPA and C.A.R.B. emissions standards and that your equipment/SORE is free from defects in material and workmanship that would cause it to fail to conform with applicable requirements for 2 years or the length of the ECHO Inc. warranty, whichever is longer. The warranty period begins on the date the product is purchased by an end user.

HOW WILL A COVERED PART BE CORRECTED?
If there is a defect in a part covered by this warranty, any ECHO Inc. Authorized Service Dealer will correct the defect. You will not have to pay anything to have the part adjusted, repaired or replaced. This includes any labor and diagnosis for warranted repairs performed by the dealer. In addition, engine parts not expressly covered under this warranty but whose failure is a result of a failure of a covered part will be warranted.

WHAT PARTS ARE COVERED?
Any applicable emission related part not scheduled for "required maintenance" will be repaired or replaced within the warranty period. The repaired or replaced part will be warranted for the remaining ECHO Inc. warranty period.

Any warranted part that is scheduled only for regular inspection in the written instructions supplied is warranted for the warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining ECHO Inc. warranty period.

Any emission related part scheduled for replacement during "required maintenance" is warranted for the period of time prior to the first scheduled replacement point for that part. Any such part repaired or replaced under warranty shall be warranted for the remainder of the period prior to the first scheduled replacement point for that part.

Any manufacturer-approved replacement part may be used in the performance of any warranty maintenance or repairs on emission related parts, and must be provided without charge if the part is still under warranty.

Any replacement part that is equivalent in performance and durability may be used in non-warranty maintenance or repairs, and shall not reduce the warranty obligations of the manufacturer.

Throughout the equipment/SORE warranty period, ECHO Inc. will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.

SPECIFIC EMISSION RELATED WARRANTED PARTS:

- Electronic Ignition System
- Catalytic Converter / Muffler Assembly
- Choke
- Fuel Tank
- Air Filter
- Spark Plug
- Carburetor (complete assembly or replaceable components)
- Fuel-Injection Assembly (or replaceable components)
- Fuel Cap Assembly
- Fuel Feed Line (and associated clamps/connectors as applicable)

WHAT IS NOT COVERED?
Any failure caused by abuse, neglect, improper maintenance, unapproved modifications, use of unapproved add-on parts/modified parts or unapproved accessories.

This Emission Control Warranty is valid only for the U.S.A., it's Territories, and Canada.

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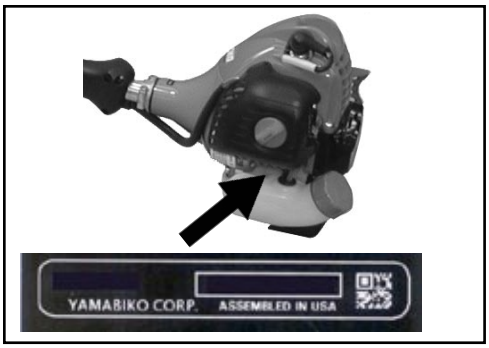
Servicing Information

PARTS/SERIAL NUMBER

Genuine ECHO Parts and ECHO REPOWER™ Parts and Assemblies for your ECHO products are available only from an Authorized ECHO Dealer. When you do need to buy parts **always** have the Model Number, Type and Serial Number of the unit with you. You can find these numbers on the engine housing. For future reference, write them in the space provided below.

Model No. _____SN. _____



SERVICE

Service of this product during the warranty period must be performed by an Authorized ECHO Service Dealer. For the name and address of the Authorized ECHO Service Dealer nearest you, ask your retailer or call: 1-800-432-ECHO (3246)**.** Dealer information is also available on our Web Site. When presenting your unit for Warranty service/repairs, proof of purchase is required.

DEALER?
Call
1-800-432-ECHO
1-800-432-3246
or
www.echo-usa.com

ECHO CONSUMER PRODUCT SUPPORT

If you require assistance or have questions concerning the application, operation or maintenance of this product you may call the ECHO Consumer Product Support Department at 1-800-673-1558 from 8:30 am to 4:30 pm (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit.

CONSUMER PRODUCT SUPPORT
1-800-673-1558
8:30 - 4:30 Mon - Fri C.S.T.

WARRANTY REGISTRATION

To ensure trouble free warranty coverage it is important that you register your ECHO equipment on-line at www.echo-usa.com or by filling out the warranty registration card supplied with your unit. Registering your product confirms your warranty coverage and provides a direct link between you and ECHO if we find it necessary to contact you.

ADDITIONAL OR REPLACEMENT MANUALS

Replacement Operator, Safety Manuals, and Parts Catalogs are available from your ECHO dealer or at www.echo-usa.com or by contacting ECHO Inc., 400 Oakwood Road, Lake Zurich, IL 60047 (800-673-1558). Always check the ECHO Web Site for updated information.

Safety Videos are available from your Echo dealer. A $5.00 shipping charge will be required for each video.

ECHO, INCORPORATED
400 Oakwood Road
Lake Zurich, IL 60047-1564
WWW.ECHO-USA.COM

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